

Work Order ID 105497

August-07-13 1:19:12 PM

flush ship today 07/08
105497

Page 1

Item ID: D3563-10

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Eye Bolt

Start Date: 8/07/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 8/07/13 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3563

Rev A

100

0.00

100

Small Fab

Small Fab

Memo

0.00

Small Fab

Open hole as per Dwg D3563 Prime Exposed Steel with "TEMPO" primer as per QSI 005 4.2 Batch: *M126195*

4x

8/13/08/07

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

*on 27
13 8-7*

4

120

Identify as per dwg & Stock Location:

0.00

120

Packaging

Memo

0.00

Packaging

ship

4x

11.10.13-08-7

Work Order ID 105497

105497

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Accept

N900040100

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Revision ID:

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Item Name: Eye Bolt

Start Date: 8/07/13

Start Qty: 4.00

4

Cust Item ID:

Required Date: 8/07/13

Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MLJ 13-08-07

MLJ 13-08-07

Picklist Print

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Page 1

Work Order ID: 105497
Parent Item: D3563-10
Parent Item Name: Eye Bolt

Start Date: 8/07/13
Start Qty: 4.00

Required Date: 8/07/13
Required Qty: 4.00

Comments: IPP Rev:A New Issue 06-11-08 JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| AN43B-10A EYEBOLT | | Purchased | No | | | 100 | Each | 57.0000 | 1 | 4 | | 8/13/08/07 | |

Location

Mezz

102496

Loc Qty

57

57

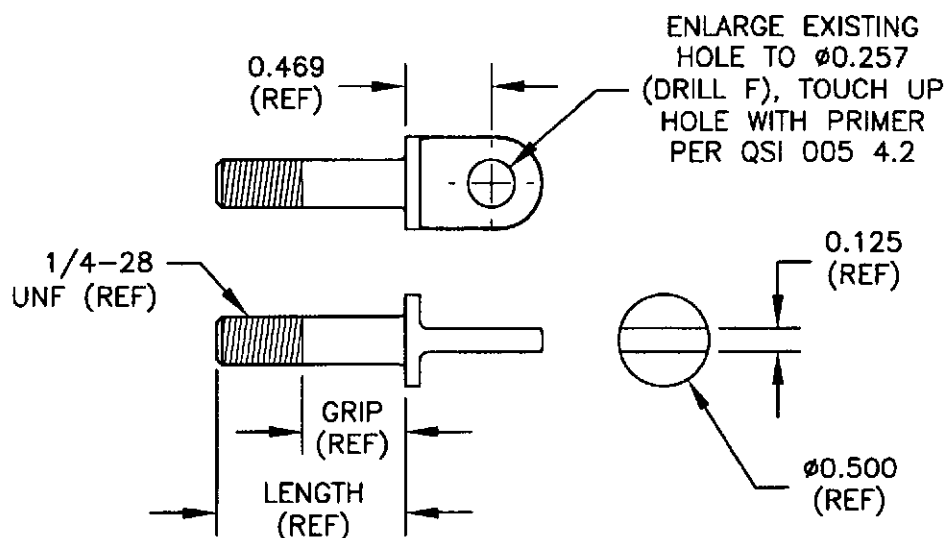
Loc Code

4

DART

| | | | |
|-------------------------------|--------------------------------|---|------------------------|
| DESIGN <i>qp</i> | DRAWN BY <i>qp</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D3563 | REV. A SHEET 1 OF 1 |
| DATE 06.10.24 | | TITLE EYEBOLT | SCALE NTS |
| A | 06.10.24 | NEW ISSUE | |

SPECIFICATION CONTROL DRAWING



D3563-X EYEBOLT

1) -MAKE-FROM:- AN43B-XA EYEBOLT, CAD PLATED STEEL WITH UNDRILLED SHANK

2) SPECIFICATION: D3563-X EYEBOLT

WHERE 'X' IS DASH NUMBER OF AN43B EYEBOLT PER MIL SPEC 'AN42 THRU AN49'. FOR EXAMPLE:

| PART NUMBER | MAKE FROM | LENGTH (REF) | GRIP (REF) |
|-------------|-----------|--------------|------------|
| D3563-4 | AN43B-4A | 0.531 | 0.063 |
| D3563-5 | AN43B-5A | 0.656 | 0.188 |
| D3563-6 | AN43B-6A | 0.781 | 0.313 |
| D3563-7 | AN43B-7A | 0.906 | 0.438 |
| D3563-10 | AN43B-10A | 1.031 | 0.563 |
| D3563-11 | AN43B-11A | 1.156 | 0.688 |
| D3563-12 | AN43B-12A | 1.281 | 0.813 |

3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

4) ALL DIMENSIONS ARE IN INCHES

RELEASED

06.11.07

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